MATLAB Bootcamps 1, 2 and 3

- ✓ 1: Getting up to speed (or back up to speed) with MATLAB
- **2: Learning to use MATLAB to solve typical problem scenarios**
- 3: Detailed modeling of packed-bed and plug-flow reactors

Bootcamp 2 Outline

- Process modeling & numerical characteristics
- Algebraic models
 - Single, nonlinear
 - Linear sets
 - Nonlinear sets
- ODE models
 - o Initial value problems
 - Split boundary problems
- Optimization
- Curve-fitting



Process Modeling

Developing the Process Model

Conservation Balances

- Material
- Energy
 - Mechanical/Momentum
 - o Thermal
- Thermodynamics
 - Equilibrium, Phase and Chemical
 - o Heat Transfer
- Mass Transfer
- Separations
- Reaction Kinetics
- Monitoring and Control

Equipment

- Vessels
 - o Tanks, Drums
 - o Columns
 - \circ Reactors
- Heat Exchangers
- Piping, Valves, Fittings
- Pumps, Compressors
- Columns
- Reactors
- Solids-handling
 - Crystallization
 - Filtration
- Instrumentation

Numerical Characteristics

- Algebraic equations
 Nonlinear and arms
 - Nonlinear, one or more
 - Linear sets
- Differential equations
 - Ordinary (ODEs)
 - Partial (PDEs)
- Optimization
- Curve-fitting

when combined: — Differential-Algebraic Systems (DAEs)

Examples Considered

- Single, nonlinear algebraic equation
 water-gas shift equilibrium
- Set of linear algebraic equations
 - absorber column
- Set of nonlinear algebraic equations

 steam/water equilibrium
- Single nonlinear ordinary differential equation
 batch reactor, single reaction
- Set of nonlinear ordinary differential equations
 - batch reactor, multiple reactions
- Second-order ordinary differential equation

 split boundary conditions
- Set of linear differential equations
 - split boundary conditions
 - o countercurrent heat exchanger

- Optimization
 - o single factor, humps equation
 - multiple factors with constraints grain bin design
- Linear Regression
 - o polynomial
 - density of MeOH-H2O solutions
 - o general, NaCl solution density
- Nonlinear Regression
 - Antoine equation

Solving Single Algebraic Equations - Bisection



First iteration

Second iteration

Solving an Algebraic Equation with Bisection

```
function root = bisect(fun,x1,x2)
% uses the bisection method to estimate a root
% of fun(x)=0 between x1 and x2.
% the method is iterated 20 times to provide
% 1 part in 2^20 of the original x1-x2 interval.
if fun(x1)*fun(x2) > 0
    root = 'initial estimates do not bracket the solution';
else
    for i=1:20
        xm = (x1+x2)/2;
        if fun(xm)*fun(x1) > 0
            x1 = xm;
        else
            x^2 = xm;
        end
    end
    root = xm;
end
```

bisect.m

Solving an Algebraic Equation with Bisection

Example $f(x) = \sin(x+2) \cdot \cosh(x) + 2 = 0$ $x_1 = 0$ $x_2 = 3$ function fval = fn(x)fn.m fval = sin(x+2)*cosh(x)+2.;2 0 x1 = 0.; $x^2 = 3.;$ ĵ_ −2 bisect_test.m xsoln = bisect(@fn,x1,x2); -4 disp(xsoln) -6 >> bisect test -8 1.8229 0.5 1.0 1.5 2.0 2.5 0.0 3.0 х x1 = 4.>> bisect test initial estimates do not bracket the solution bisect(@fn,x1,x2); disp(xsoln)

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Solving an Algebraic Equation with Bisection

Adding the number of iterations as an optional argument

function root = bisect1(fun,x1,2,varargin) % uses the bisection method to estimate a root % of fun(x)=0 between x1 and x2. % number of iterations is 20 by default % 1 part in 2^20 of the original x1-x2 interval, but % additional argument can specify iterations. nargin = length(varargin); if nargin == 0 maxit = 20; % here if no extra argument else maxit = cell2mat(varargin(1)); % here with % extra argument end if fun(x1)*fun(x2) > 0root = 'initial estimates do not bracket the solution'; else for i=1:maxit xm = (x1+x2)/2;if fun(xm)*fun(x1) > 0x1 = xm;else $x^2 = xm;$ end end root = xm;

- bisect1.m bisect1_test.m
- varargin indicates optional extra argument(s)
- nargin provides the number of arguments provided
- varargin is a cell array
- cell2mat converts first element to numerical type



end

Solving an algebraic equation with MATLAB's fzero function

$$f(x) = 0$$

f.m

xs = fzero(f,x0)

1 2 f : function "handle", @name x0 : initial estimate for solution

Example $f(x) = \sin(x) \cdot x - 1 = 0$ $x_0 = 0.5$

f.m	🗶 fzero_example.m 🗶 🕇
F	function ferr = $f(x)$
L	<pre>ferr = sin(x)*x-1;</pre>
	>> from oxample
	// IZero_exampre
	xsoln =
	1.1142

ſ	f.m	\times	fzero_example.m 🗶 🕂
	1	F	% solve single algebraic equation
	2	L	% using fzero function
	3		x0 = 0.5; % initial estimate
	4		xsoln 📃 fzero(@f,x0)

The **fzero** function uses a combination of the bisection, secant, and inverse quadratic interpolation methods, switching between the methods to preserve stability and increase efficiency of convergence. See MATLAB Help.

Example: water-gas shift equilibrium

 $CO + H_2O \Leftrightarrow H_2 + CO_2$

$$\frac{\left[H_{2}\right]\cdot\left[CO_{2}\right]}{\left[H_{2}O\right]\cdot\left[CO\right]} = K_{eq}\left(T\right) \qquad ln\left[K_{eq}\left(T\right)\right] = -3.112 + \frac{3317}{T} \qquad T(K)$$



$$f(x) = \frac{\left[Feed_{H_2} + x\right] \cdot \left[Feed_{CO_2} + x\right]}{\left[Feed_{H_2O} - x\right] \cdot \left[Feed_{CO} - x\right]} - K_{eq}(T) = 0 \qquad \text{where } x \text{ is the shift to equilibrium in kmol/hr.}$$

Solve for *x* and the reactor product flow rates for the given temperature.

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Setting up a function to compute f(x)

```
fwg.m 🛛 🕇
      % function to compute f(x)
1 🕀
                                                                           fwg.m
 2
      % for water-gas shift equilibrium
      function ferr = f(x)
 3 🕀
      T=1200; % degC
 4
 5
      TK = T+273.15; \% K
      Keq = exp(-3.112+3317/TK); % equilbrium constant
 6
      % feed specifications
 7
 8
      FeedH2 = 450; % kmol/hr
      FeedCO2 = 50;
 9
      FeedH20 = 1150;
10
      FeedC0 = 500;
11
      % equation error -- allow for vector x
12
      ferr = (FeedH2+x).*(FeedC02+x)./(FeedH20-x)./(FeedC0-x)-Keq;
13
```

>> fwg(150)	>> fwg(175)	Solution apparently between 150 and 175 °C.
ans =	ans =	
-0.0802	0.0208	

Carrying out a case study of the equation error



WaterGasCaseStudy.m



Including temperature and feed specs as arguments to the function

```
fx.m × +
     % function to compute f(x)
1 🕀
     % for water-gas shift equilibrium
2
     % set up with external arguments
3
     function ferr = fx(x,T,FeedH2,FeedC02,FeedH20,FeedC0)
4 🗆
     TK = 273.15 + T; \% K
5
     Keq = exp(-3.112+3317/TK); % equilibrium constant
6
7
     % equation error
     ferr = (FeedH2+x).*(FeedC02+x)./(FeedH20-x)./(FeedC0-x)-Keq;
8
```

fx.m

Use of an anonymous function



```
fanon = @(x) fx(x,T,FeedH2,FeedC02,FeedH20,FeedC0);
xsoln = fzero(fanon,[50,450]);
```

here, we use an interval for the initial estimates

Case study for a range of temperatures with a plot

```
WaterGasTempCaseStudyWithPlotUsingfzero.m × WaterGasTempCaseStudy.m
% script for case study
% of water-gas shift equilibrium
% over a range of temperatures
% set up with external arguments
% feed specifications
FeedH2 = 450; % kmol/h
FeedC02 = 50;
FeedH20 = 1150;
FeedC0 = 500;
T = 500:25:1500; % array of temperatures
n = length(T);
```



```
for i = 1:n
    fanon = @(x) fx(x,T(i),FeedH2,FeedC02,FeedH20,FeedC0)
    xsoln(i) = fzero(fanon,[50,450]);
    ProdH2(i) = FeedH2 + xsoln(i);
    ProdC02(i) = FeedC02 + xsoln(i);
    ProdH20(i) = FeedH20 - xsoln(i);
    ProdC0(i) = FeedC0 - xsoln(i);
end
plot(T,ProdH2,'c',T,ProdC02,'g',T,ProdH20,'b',T,ProdC0,'m')
grid; grid minor
xlabel('Temperature - degC')
ylabel('Flow Rate - kmol/h')
title('Water-Gas Shift Equilibrium')
legend('H2','C02','H20','C0','Location','eastoutside')
```

WaterGasShiftCaseStudyWithPlotWithfzero.m

Case study for a range of temperatures with a plot



n equations in n unknowns

 $\mathbf{I} \cdot \mathbf{x} = \mathbf{A}^{-l} \cdot \mathbf{b}$

Solving the equations:

- 1. matrix algebra and computations $\mathbf{A}^{-1} \cdot \mathbf{A} \cdot \mathbf{x} = \mathbf{A}^{-1} \cdot \mathbf{b}$
- 2. more efficient numerical method
- Gaussian elimination with enhancements
- LU decomposition

 $\mathbf{x} = \mathbf{A}^{-l} \cdot \mathbf{b}$ compute the inverse of **A** and multiply it by **b**

Example
$$3x + 2y - z = 10$$

 $-x + 3y + 2z = 5$
 $x - y - z = -1$

$$\begin{bmatrix} 3 & 2 & -1 \\ -1 & 3 & 2 \\ 1 & -1 & -1 \end{bmatrix} \cdot \begin{bmatrix} x \\ y \\ z \end{bmatrix} = \begin{bmatrix} 10 \\ 5 \\ -1 \end{bmatrix}$$

A⁻¹***b** ⇒ not recommended

A = [3 2 -1 ; -1 3 2 ; 1 -1 -1]; b = [10 5 -1]'; x = inv(A)*b

>> LinAlgEqsExample1

х =

-2.0000

- 5.0000
- -6.0000

- x = A\b Using "left divide" preferred also mldivide(A,b).
 Versatile solver, typically uses LU decomposition.
- x = linsolve(A,b)

Uses LU decomposition.

Example problem: Six-stage absorber column

Equilibrium relationship on tray $i y_i = ax_i + b$ x_0, y_7, L and G specified Component material balance on tray i $L \cdot x_{i-1} + G \cdot y_{i+1} = L \cdot x_i + G \cdot y_i$ Incorporate equilibrium relationship $L \cdot x_{i-1} - (L + G \cdot a) \cdot x_i + G \cdot a \cdot x_{i+1} = 0$



Example problem: Six-stage absorber column

Write component material balances for each tray and rearrange with unknowns on the left and knowns on the right.

$$-(L+Ga)x_{1} + Gax_{2} = -Lx_{0}$$

$$Lx_{1} - (L+Ga)x_{2} + Gax_{3} = 0$$

$$Lx_{2} - (L+Ga)x_{3} + Gax_{4} = 0$$

$$Lx_{3} - (L+Ga)x_{4} + Gax_{5} = 0$$

$$Lx_{4} - (L+Ga)x_{5} + Gax_{6} = 0$$

$$Lx_{5} - (L+Ga)x_{6} = -G(y_{7} - b)$$

This represents a set of six linear equations in the six unknown mass fractions.

Basic data: equilibrium model: a = 0.7, b = 0Operating conditions: L = 20 mol/s, G = 12 mol/s Inlet gas mole fraction: $y_7 = 0.1$ Inlet liquid mole fraction: $x_0 = 0$



Example problem: Six-stage absorber column

```
% solve set of linear equations
% for six-stage absorber
a = 0.7; % equilibrium factor
yin = 0.1; % vapor entry mole fraction
L = 20; \% mol/s
G = 12; \% mol/s
n = 6; % number of stages
                                                  >> Absorber
% compose A matrix
                                                       0.0003
for i = 1:n
    A(i,i) = -(L+G*a);
                                                       0.0014
end
                                                       0.0040
for i = 1:n-1
                                                       0.0101
    A(i,i+1) = G^*a;
                                                       0.0248
end
                                                       0.0597
for i = 2:n
    A(i,i-1) = L;
end
% constant vector b
b = zeros(6,1);
b(6) = -G^*yin;
% solve system of equations
x = A \setminus b;
disp(x)
```

Absorber.m

$$f_{1}(x_{1}, x_{2}, \dots, x_{n}) = 0$$

$$f_{2}(x_{1}, x_{2}, \dots, x_{n}) = 0$$

$$\vdots$$

$$f_{n}(x_{1}, x_{2}, \dots, x_{n}) = 0$$

or

$$\mathbf{f}(\mathbf{x}) = \mathbf{0}$$

Common solution technique: Newton's Method

Start with an initial estimate of the solution: \mathbf{x}^{θ}

Iterate with $\mathbf{x}^{i+1} = \mathbf{x}^i - \mathbf{J}^{-1}(\mathbf{x}^i) \cdot \mathbf{f}(\mathbf{x}^i)$ until a convergence criterion is met.

Jacobian matrix $\mathbf{J} = \begin{bmatrix} \frac{\partial f_1}{\partial x_1} & \frac{\partial f_1}{\partial x_2} & \cdots & \frac{\partial f_1}{\partial x_n} \\ \frac{\partial f_2}{\partial x_1} & \frac{\partial f_2}{\partial x_2} & \cdots & \frac{\partial f_2}{\partial x_n} \\ \vdots & \vdots & \ddots & \vdots \\ \frac{\partial f_n}{\partial x_1} & \frac{\partial f_n}{\partial x_2} & \cdots & \frac{\partial f_n}{\partial x_n} \end{bmatrix}$ or, where analy $\frac{\partial f_1}{\partial x_1} (\mathbf{x}^i) \cong \frac{f_1(\mathbf{x}^i)}{\mathbf{x}_1} = \frac{f_1(\mathbf{x$

or, where analytical derivatives are difficult:

$$\frac{\partial f_1}{\partial x_1} \left(\mathbf{x}^i \right) \cong \frac{f_1 \left(x_1^i + \delta, x_2^i, \dots, x_n^i \right) - f_1 \left(x_1^i - \delta, x_2^i, \dots, x_n^i \right)}{2 \cdot \delta}$$

Solution with Matlab's fsolve function

Example
$$x^2 + y^2 - 4 = 0$$

 $x \cdot y - 1 = 0$ $\mathbf{J} = \begin{bmatrix} 2x & 2y \\ y & x \end{bmatrix}$

x = fsolve(fun,x0)

without supplying J



supplying **J**

```
function [ferr,J] = myeqns(x)
ferr(1) = x(1)^2 + x(2)^2-4;
ferr(2) = x(1)*x(2)-1;
J = [ 2*x(1) 2*x(2); x(2) x(1)];
```

Example problem: steam/water equilibrium

$$P \cdot V = \frac{m}{MW} \cdot R \cdot (T + 273.15) \qquad \log_{10} P = A - \frac{B}{T + 100}$$

ideal gas law

- Antoine equation
- P: absolute pressure, Pa A, B, C: Antoine constants for H₂O
- V : vapor volume, m³
- m : mass of vapor, kg

MW: H_2O molecular weight, \cong 18.02 kg/kgmol

- R : gas law constant, 8314 (Pa·m³)/(kmol·K)
- T : temperature, °C

Operating conditions: $m = 3.755 \ kg \quad V = 3.142 \ m^3$

Solve for P and T.

A = 11, 21 R = 2354.7 C = 11, 21

$$A = 11.21$$
 $B = 2354.7$ $C = 280.7$

Example problem: steam/water equilibrium Formulating the problem for solution

$$f_{1}(T,P) = P \cdot V - \frac{m}{MW} \cdot R \cdot (T + 273.15)$$

$$f_{2}(T,P) = \log_{10} P - A + \frac{B}{T+C}$$

$$J\left(\begin{bmatrix}P\\T\end{bmatrix}\right) = \begin{bmatrix}V & -\frac{m}{MW} \cdot R\\ 1\\ ln(10) \cdot P & -\frac{B}{(C+T)^{2}}\end{bmatrix}$$
analytical Jacobian practical in this case

A possible issue here is the comparative scaling of the two equations. Typical values for the PV term could be of magnitude 10⁶; whereas, terms in the second equation are closer to unity. A practical approach to this is to scale the first equation by dividing it by, e.g., 100,000.

$$f_{1}(T,P) = \left(P \cdot V - \frac{m}{MW} \cdot R \cdot (T+273.15)\right) / 100000 \qquad \mathbf{J}\left(\begin{bmatrix}P\\T\end{bmatrix}\right) = \begin{bmatrix}V/1e5 & -\frac{m}{MW} \cdot R / 1e5\\\frac{1}{\ln(10) \cdot P} & -\frac{B}{(C+T)^{2}}\end{bmatrix}$$

$$f_{2}(T,P) = \log_{10}P - A + \frac{B}{T+C}$$

Example problem: steam/water equilibrium

SolveStmEquil.m

```
% function to compute equation errors
% and Jacobian matrix
function [ferr,J] = SteamEq(x,m,V)
R = 8314. ; % Pa*m3/(kmol*K)
MW = 18.02; % kg/kmol
A = 11.21 ; % Antoine coefficients
B = 2354.7;
C = 280.7;
P = x(1);
T = x(2);
% ideal gas law scaled by 100000
ferr(1) = (P*V - m/MW*R*(T+273.15))/1e5;
% Antoine equation
ferr(2) = log10(P) - A + B/(T+C);
% Jacobian matrix
J(1,1) = V/1.e5; J(1,2) = -m/MW*R/1.e5;
```

SteamEq.m

% solve steam equilibrium problem % with analytical Jacobian clear;clc % specify mass and volume of vapor m = 3.755; % kg V = 3.142; % m3% initial estimates for pressure and temperature x0 = [200000 110];% create anonymous function to pass m and V stmanon = @(x) SteamEq(x,m,V); % set option for analytical Jacobian and to suppres display options = optimoptions('fsolve','SpecifyObjectiveGradient',true ... ,'Display','none'); % call fsolve function to solve the equations xsoln = fsolve(stmanon,x0,options); % display the solution J(2,1) = 1/log(10)/P ; J(2,2) = -B/(C+T)^2; fprintf('Pressure = %8.1f Pa\nTemperature = %6.2f degC\n',xsoln)

> Pressure = 216878.2 Pa Temperature = 120.18 degC

Two types

generally, analytical solutions are not feasible

$$\frac{dy}{dt} = f(t) \qquad \Longrightarrow \qquad \int_{y_0}^{y_f} dy = y_f - y_0 = \int_{t_0}^{t_f} f(t) dt$$

finding the area under the curve or quadrature

 $\frac{dy}{dt} = f(t, y) \qquad \text{numerical methods} \\ \text{used to solve}$

Quadrature – Analytical function

$$\frac{dy}{dt} = t \cdot \cos(t) \qquad \Rightarrow \qquad y = \int_0^{\pi/2} t \cdot \cos(t) \cdot dt$$

MATLAB integral function

integral(fun,tmin,tmax)

```
intfun = @(t) t.*cos(t); using an anonymous
y=integral(intfun,0,pi/2) function here
```

```
>> testintegral
```

```
у =
```

0.5708

quadrature.m

n here

Note the use of the dot (.) operator since **integral** may call **intfun** with multiple values.

Quadrature – Analytical function

Standard normal distribution – cumulative probability

stdnormcumprob.m stdnormdens.m



-4

-5

-3

-2

-1

0

z

1

2

3

4

5

30

the Statistics toolbox.

Quadrature – Data



t

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Initial Value Problem

$$\frac{dy}{dt} = f(t, y) \qquad y(0) = y_0$$

Example

$$\frac{dy}{dt} = 5(y-t^2) \qquad y(0) = 0.08 \qquad 0 \le t \le 5$$

There is an analytical solution:

 $y = t^2 + 0.4t + 0.08$

MATLAB has a family of functions for solving ODEs. Two commonly used functions are ode45 for most ODEs ode15s for "stiff" ODEs A "stiff" ODE is one where the derivative changes dramatically over the solution domain. For sets of ODEs, it is where one or more equations are dramatically "faster" than others. ode15s is also required when solving systems which combine ODEs with nonlinear algebraic eqns. See "Choose an ODE Solver" in Help.

Initial Value Problem



Initial Value Problem

Example using **ode45** with tightened tolerances





parasite1.m

numerical and analytical solutions coincide

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Single Equation Example – Isothermal Batch Reactor $A + B \stackrel{\kappa}{\Rightarrow} C$

Rate of disappearance of A: $\frac{dC_A}{dt} = -k \cdot C_A \cdot C_B$

Initial conditions: $C_A(\theta) = C_{A\theta}$ $C_B(\theta) = C_{B\theta}$ $C_C(\theta) = C_{C\theta}$

Basic data:
$$k = 14.7 \frac{l}{mol/L} \cdot \frac{l}{min}$$

Initial conditions: $C_{A0} = 0.0209 \frac{mol}{L} \qquad C_{B0} = C_{A0}/3 \qquad C_{C0} = 0$

Stoichiometric relationships: $C_B(t) = C_{B0} - (C_{A0} - C_A(t))$ $C_C(t) = C_{C0} + (C_{A0} - C_A(t))$

Single Equation Example – Isothermal Batch Reactor Information Flow Diagram




Solving Single Differential Equations Single Equation Example – Isothermal Batch Reactor



Solving Single Differential Equations

Single Equation Example – Isothermal Batch Reactor Matlab solution using the **ode15s** function Differential Algebraic Equations (DAE) Approach



batchDAE.m

Solving Single Differential Equations

Single Equation Example – Isothermal Batch Reactor

Matlab solution using the **ode15s** function Differential Algebraic Equations (DAE) Approach

```
% solve differential equation
% for isothermal batch reactor
% using ode15s as a DAE system
k = 14.7; % 1/(mol/L)/min
Ca0 = 0.0209 ; % mol/L
Cb0 = Ca0/3;
Cc0 = 0
tspan = 0:0.1:20 ; % solution times
% set mass matrix
M = [ 1 0 0 ; % 1 on diagonal identifies ODE
      0 0 0 ; % 0 on diagonal identifies algebraic
      0001;
y0 = [ Ca0 ; Cb0 ; Cc0 ]; % initial conditions
options = odeset('Mass',M); % set for DAE
% anonymous function to include extra arguments
batchanon = @(t,y) batchDAE(t,y,k,Ca0,Cb0);
% solve system with ode15s
[ t, ysoln ] = ode15s(batchanon,tspan,y0,options);
```

SolveBatchReactorDAE.m

```
% unpack solution
Ca = ysoln(:,1); Cb = ysoln(:,2) ; Cc = ysoln(:,3);
% create plot
plot(t,Ca,'b',t,Cb,'m',t,Cc,'g')
grid
xlabel('Time - minutes')
ylabel('Concentration - mol/L')
title('Batch Reactor DAE Solution')
legend('Ca','Cb','Cc')
```

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Solving Single Differential Equations

Single Equation Example – Isothermal Batch Reactor

Matlab solution using the **ode15s** function Differential Algebraic Equations (DAE) Approach



Example



Multiple Equation Models – Isothermal Batch Reactor

$$\begin{array}{ll} A+B\stackrel{k_{i}}{\rightarrow}C+F & \frac{dA}{dt}=-k_{1}AB-k_{2}AC-k_{3}AD & A(0)=0.0209 \ \frac{mol}{L} \\ A+C\stackrel{k_{2}}{\rightarrow}D+F & \frac{dB}{dt}=-k_{1}AB & B(0)=\frac{A(0)}{3} & k_{1}=14.7 \ \frac{1}{mol/L} \cdot \frac{1}{min} \\ \frac{dC}{dt}=k_{1}AB-k_{2}AC & C(0)=0 & k_{2}=1.53 \ \frac{1}{mol/L} \cdot \frac{1}{min} \\ \frac{dD}{dt}=k_{2}AC-k_{3}AD & D(0)=0 & k_{3}=0.294 \ \frac{1}{mol/L} \cdot \frac{1}{min} \\ \end{array}$$

From stoichiometry:
$$E=\frac{A(0)-A-C-2D}{3} \quad \text{and} \quad F=A(0)-A$$

Svirbely, W.J., and J.A. Blauer, *The Kinetics of Three-step Competitive Consecutive Second-order Reactions*, J. Amer. Chem. Soc., 83, 4115, 1961. Svirbely, W.J., and J.A. Blauer, *The Kinetics of the Alkaline Hydrolysis of 1,3,5,Tricarbomethoxybenzene*, J. Amer. Chem. Soc., 83, 4118, 1961.

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Multiple Equation Models – Isothermal Batch Reactor Information Flow Diagram



Multiple Equation Models – Isothermal Batch Reactor



Solving Multiple Differential Equations Multiple Equation Models – Isothermal Batch Reactor MATLAB solution as a DAE system

tspan = 0:500;

```
% Multiple reactions simulation
                                    % mass matrix
% using ode15s and a DAE format
                                    M = [100000;
% rate constants
                                          010000;
k1 = 14.7; % 1/(mol/L)/min
                                          001000;
k^2 = 1.53;
                                          000100;
k3 = 0.294;
                                          000000;
% initial conditions
                                          000000];
A0 = 0.0209; \% \text{ mol/L}
                                    % set options for DAE
B0 = A0/3;
                                    options = odeset('Mass',M);
C0 = 0;
                                    % anonymous function for the DAE system
D0 = 0;
                                    multibatchanon = @(t,y) multibatch(t,y,k1,k2,k3,A0);
E0 = 0;
                                    % solve system
F0 = 0:
                                    [ t,y ] = ode15s(multibatchanon,tspan,y0,options);
y0 = [A0 B0 C0 D0 E0 F0]';
% time span
```

SolveMultiBatchDAE.m

Multiple Equation Models – Isothermal Batch Reactor MATLAB solution as a DAE system

```
% unpack solution
A = y(:,1);
B = y(:,2);
C = y(:,3);
D = y(:,4);
E = y(:,5);
F = y(:,6);
% create plot
plot(t,A,'b-',t,B,'r-',t,C,'m-',t,D,'k-',t,E,'c-',t,F,'g-');
grid
axis([ 0 500 0 0.025 ]);
legend('A','B','C','D','E','F','Location','northeastoutside')
xlabel('Time - minutes')
ylabel('Concentration - mol/L')
title('Isothermal Batch Reactor - Multiple Reactions')
```

Multiple Equation Models – Isothermal Batch Reactor MATLAB solution as a DAE system



Second-order differential equation with split boundary conditions

$$\frac{d^2 y}{dt^2} = \frac{1}{4} \frac{dy}{dt} + y \qquad y(0) = 5 \qquad y(10) = 8 \qquad 0 \le t \le 10$$

Decompose into two first-order ODEs

$$\frac{dy}{dt} = y_1 \qquad y(0) = 5 \qquad y(10) = 8$$

$$\frac{dy_1}{dt} = \frac{1}{4}y_1 + y \qquad \text{``Shooting'' Strategy} \\ 1. \text{ Estimate a value for y1 (dy/dt) at t = 0.} \\ 2. \text{ Solve the ODEs to t = 10} \\ 3. \text{ Check y(10) versus the required value, 8.} \end{cases}$$

4. Adjust the y1(0) value and repeat steps 2 and 3 until the desired y(10)=8 value is obtained.

Second-order differential equation with split boundary conditions

y0 = [5 -4.4]'; tspan = 0:0.1:10; [t y] = ode45(@diffeqs,tspan,y0); plot(t,y(:,1),'k-'); grid xlabel('t') ylabel('y')

Equations solved with an estimate for y1(0). Clearly doesn't meet the required final condition y(10)=8.

splitboundary.m diffeqs.m

function dy = diffeqs(t,y) dy(1) = y(2);dy(2) = y(2)/4 + y(1);dy = dy';600 500 400 > 300200 100 0 1 2 3 4 5 7 0 6 8 9 10 t

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Second-order differential equation with split boundary conditions Employ **fzero** to satisfy the final boundary condition

```
y10 = -4.4;
y10soln = fzero(@splitboundary1,y10)
y0 = [ 5 y10soln ]';
tspan = 0:0.1:10;
[ t y ] = ode45(@diffeqs,tspan,y0);
plot(t,y(:,1),'k-'); grid
xlabel('t')
ylabel('y')
function ferr = solveODEs(y10)
y0 = [ 5 y10 ]';
tspan = [0 10];
[ t y ] = ode45(@diffeqs,tspan,y0);
ferr = y(end,1) - 8;
```

splitboundary1.m solvesplitboundary.m



Example: tube-in-tube, countercurrent heat exchanger



Solving Ordinary Differential Equations Example: tube-in-tube, countercurrent heat exchanger

- *z*: distance down the heat exchanger from the cold fluid inlet (on the left)
- *L*: length of the heat exchanger
- T_c : temperature of the cold fluid, a function of z
- T_{a} : cold water inlet temperature, at z=0
- T_{hi} : hot water inlet temperature, at z = L
- T_h : temperature of the hot fluid, a function of z
- W_c : mass flow rate of cold fluid
- W_h : mass flow rate of hot fluid
- C_c : heat capacity of cold fluid
- C_h : heat capacity of hot fluid
- A_i : inside area for heat transfer (cold fluid) per unit length
- A_o : outside area for heat transfer (hot fluid) per unit length
- h_i : inside heat transfer coefficient (cold fluid)
- h_{o} : outside heat transfer coefficient (hot fluid)

Example: tube-in-tube, countercurrent heat exchanger

$$\frac{dT_c}{dz} = \frac{h_i A_i}{w_c C_c} (T_h - T_c) \qquad T_c (0) = T_{ci}$$
$$\frac{dT_h}{dz} = \frac{h_o A_o}{w_h C_h} (T_h - T_c) \qquad T_h (L) = T_{hi}$$

The issue we have with solving these equations is that the cold stream boundary condition is at z = 0 and the hot stream boundary condition is at

z = L, the other end of the heat exchanger. A practical way to handle this is to estimate the hot stream temperature at z = 0, proceed with the solution, and adjust that estimate later on to meet the condition at z = L.

Example: tube-in-tube, countercurrent heat exchanger

Basic data and operat	ing conditions			
Outer tube 11 BWG OD 2 in, ID 1.76 in	Inner tube 11 BWG OD 1 in, ID 0.76 in	Length 5 m		
Inlet temperatures Hot stream 50 °C Cold stream 10 °C	Fluid density (H ₂ O) 988 kg/m ³	Heat capacity (H₂O) 4187 J/(kg⋅°C)		
Hot stream flow rate 2 Cold stream 0.3 L/s	I L/s Heat transf h _i = 14,000	er coefficient W/(m².°C)		

Example: tube-in-tube, countercurrent heat exchanger

1 📮	% tube-in-tube countercurrent heat exchanger	16	ho = hi*di/do ; % W/(m2*degC)
2	% basic data	17	% flow rates
3	% tubes	18	qcL = 0.3 ; % L/s
4	doin = 1 ; % in	19	qc = qcL/1000 ; % m3/s
5	do = doin * 0.0254 ; % m	20	wc = qc*den ; % kg/s
6	Ao = $pi*do$; % m2/m	21	qhL = 1 ; % L/s
7	diin = 0.76 ; % in	22	qh = qhL/1000 ; % m3/s
8	di = diin * 0.0254 ; % m	23	wh = qh*den ; % kg/s
9	Ai = $pi*di$; % m2/m	24	% inlet temperatures
10	L = 5; % m	25	Tci = 10 ; % degC
11	% fluid properties	26	Thi = 50 ; % degC
12	den = 998 ; % kg/m3	27	% z values
13	cP = 4187 ; % J/(kg*degC)	28	zspan = linspace(0,L) ;
14	% heat transfer coefficients	29	% estimate hot outlet temperature
15	hi = 14000 ; % W/(m2*degC)	30	Tho = 40 ; %degC

tube_in_tube_heat_exchanger.m

Solve the model first with an estimate for the hot stream outlet temperature.

Example: tube-in-tube, countercurrent heat exchanger

```
31
        % initial conditions
32
        T0 = [ Tci Tho ]';
33
        % anonymous function
        htexranon = @(z,T) htexr(z,T,hi,ho,Ai,Ao,wc,wh,cP);
34
        % solve ODEs
35
        [ zsoln, Tsoln ] = ode45(htexranon,zspan,T0);
36
        % unpack temperatures
37
        Tcsoln = Tsoln(:,1);
38
        Thsoln = Tsoln(:,2);
39
40
        % create plot
        plot(zsoln,Tcsoln,'b-',zsoln,Thsoln,'r-')
41
42
        grid
43
        xlabel('Distance - m')
        ylabel('Temperature - degC')
44
        legend('Cold stream', 'Hot stream', 'Location', 'southeast')
45
        function dTout = htexr(z,T,hi,ho,Ai,Ao,wc,wh,cP)
  1 🗆
        Tc = T(1);
  2
                                                                htexr.m
        Th = T(2);
   3
        dTc = hi*Ai/wc/cP*(Th-Tc);
   4
        dTh = ho*Ao/wh/cP*(Th-Tc);
   5
        dTout = [ dTc dTh]';
   6
```

Example: tube-in-tube, countercurrent heat exchanger



Example: tube-in-tube, countercurrent heat exchanger Use the **fzero** function to adjust the hot stream outlet temperature until the inlet hot stream condition is met.

```
% tube-in-tube countercurrent heat exchanger
 1
    Ę
 2
        % basic data
        % tubes
 3
        doin = 1 ; % in
 4
 5
        do = doin * 0.0254 ; % m
 6
        Ao = pi*do; % m2/m
        diin = 0.76 ; % in
 7
        di = diin * 0.0254 ; % m
 8
        Ai = pi*di ; % m2/m
 9
        L = 5 ; % m
10
        % fluid properties
11
        den = 998 ; % kg/m3
12
13
        cP = 4187 ; % J/(kg*degC)
        % heat transfer coefficients
14
        hi = 14000 ; % W/(m2*degC)
15
16
        ho = hi*di/do ; % W/(m2*degC)
```

tube_in_tube_heat_exchanger_fzero.m

Example: tube-in-tube, countercurrent heat exchanger



Example: tube-in-tube, countercurrent heat exchanger

```
% solve model again
% z values
zspan = linspace(0,L) ;
% initial conditions
T0 = [ Tci Tho ]';
% anonymous function
htexranon = @(z,T) htexr(z,T,hi,ho,Ai,Ao,wc,wh,cP);
% solve ODEs
[ zsoln, Tsoln ] = ode45(htexranon,zspan,T0);
% unpack temperatures
Tcsoln = Tsoln(:,1);
Thsoln = Tsoln(:,2);
% create plot
plot(zsoln,Tcsoln,'b-',zsoln,Thsoln,'r-')
grid
xlabel('Distance - m')
ylabel('Temperature - degC')
legend('Cold stream', 'Hot stream', 'Location', 'southeast')
```

Solving Ordinary Differential Equations Example: tube-in-tube, countercurrent heat exchanger

```
function ferr = solveODEs(Tho,hi,ho,Ai,Ao,L,wc,wh,cP,Tci,Thi)
 1 🕀
      % z values
 2
      zspan = linspace(0,L) ;
 3
      % initial conditions
 4
      T0 = [ Tci Tho ]';
 5
      % anonymous function
 6
      htexranon = @(z,T) htexr(z,T,hi,ho,Ai,Ao,wc,wh,cP);
 7
      % solve ODEs
 8
      [ zsoln, Tsoln ] = ode45(htexranon,zspan,T0);
 9
      % compute error as computed hot stream inlet
10 🕀
      % temperature minus the specified value
11
      ferr = Tsoln(end,2) - Thi;
12
                 fzero adjusts Tho until Thi computed meets the spec,
                 that is, ferr = 0
                         SolveODEs.m
```

Example: tube-in-tube, countercurrent heat exchanger



Finding a maximum or minimum of a function with a single adjustable variable

Example
$$f(x) = \frac{1}{(x-0.3)^2 + 0.01} + \frac{1}{(x-0.9)^2 + 0.04} - 6$$

x = linspace(0,1);
y = humps(x);
plot(x,y, 'k-');grid
xlabel('x')
ylabel('y')
function y = humps(x)
y = 1 ./((x-0.3).^2+0.01) + 1 ./((x-0.9).^2+0.04) - 6;
humps.m
plothumps.m

Finding a maximum or minimum of a function with a single adjustable variable

Using MATLAB function fminbnd

xmin = fminbnd(fun,x1,x2)

x1 = 0.; x2 = 1.;	>> findmin	humps1.m
<pre>xmin = fminbnd(@humps,x1,x2)</pre>	xmin =	findmax.m
	0.6370	
Find a maximum using - fun		
x1 = 0.;		>> findmax
xz = 1.; xmax <mark>=</mark> fminbnd(@humps1,x1,x2)		xmax =
<pre>function y = humps1(x)</pre>		
$y = -(1./((x-0.3).^{2+0.01}) + 1.$	/((x-0.9).^2+0.04) -6);	0.3004

findmin m

Finding a maximum or minimum of a function with multiple adjustable variables and one or more constraints

Example:

Optimal grain bin design

Minimize surface area not including the top

Constraints

$$V = V_{cyl} + V_{con} = 10 \text{ m}^3$$
$$\phi_{max} = 20.4^{\circ}$$



Finding a maximum or minimum of a function with multiple adjustable variables and one or more constraints

Using MATLAB function fmincon

xmin = fmincon(fun, x0, A, b, Aeq, beq, lb, ub, nonlcon, options)

fun	function that returns value of performance criterion
xmin, x0	vectors of initial variables
A, b	linear inequality constraints, $A \cdot x \le b$
Aeq, beq	linear equality constraints, Aeq·x = beq
lb, ub	bounds on x
nonlcon	nonlinear constraints
options	various options

Example: Optimal grain bin design

```
function area = S(x)
r = x(1);
hcyl = x(2);
hcon = x(3);
Scyl = 2*pi*r*hcyl;
Scon = pi*r*sqrt(r^2+hcon^2);
area = Scyl+Scon;
```

```
function vol = V(x)
r = x(1);
hcyl = x(2);
hcon = x(3);
Vcyl = pi*r^2*hcyl;
Vcon = pi*r^2*hcon/3;
vol = Vcyl + Vcon;
```

function [c,ceq] = bincon(x)
r = x(1);
hcyl = x(2);
hcon = x(3);
angdeg = 20.4;
angrad = angdeg/180*pi;
c = atan(r/hcon)-angrad;
volc = 10;
ceq = V(x)-volc;

S.m V.m bincon.m

Example: Optimal grain bin design

```
clc; clear
\times 0 = [1 1 1]';
A = []; b = []; Aeg = []; beg = []; lb = []; ub = [];
                                                          radius = 1.44 m
xmin = fmincon(@S,x0,A,b,Aeq,beq,lb,ub,@bincon);
                                                          cylinder height = 0.26 \text{ m}
r = xmin(1);
                                                          cone height = 3.86 m
hcyl = xmin(2);
                                                          cone angle = 20.4 \deg
hcon = xmin(3);
                                                          surface area = 20.9 m2
fprintf('\nradius = %4.2f m\n',r);
                                                          volume = 10.0 m3
fprintf('cylinder height = %4.2f m\n',hcyl);
fprintf('cone height = %4.2f m\n',hcon);
phi = atan(r/hcon);
phid = rad2deg(phi);
                                                                    optbin.m
fprintf('cone angle = %4.1f deg\n',phid);
fprintf('surface area = %6.1f m2\n',S(xmin));
fprintf('volume = %6.1f m3\n',V(xmin));
```

Curve-Fitting

Polynomial regression coeff = polyfit(x,y,order) y = polyval(x,coeff)

> Density of Methanol-Example: Water Solutions at 20 degC Wt% Density Methanol (kg/m^3) 998.2 0 981.5 10 966.6 20 951.5 30 934.5 40 915.6 50 60 894.6 871.5 70 846.9 80 90 820.2 791.7 100

```
clc;clear
format short e
wp = 0:10:100; % wt% methanol
Den = [998.2,981.5,966.6,951.5,934.5,915.6,894.6 ...
      ,871.5,846.9,820.2,791.7];
coeff = polyfit(wp,Den,6)
wpP = linspace(0, 100);
DenP = polyval(coeff,wpP);
plot(wp,Den,'sk',wpP,DenP,'k-')
grid
xlabel('Temperature - degC')
vlabel('Density - kg/m3')
DenP1 = polyval(coeff,wp);
resid = Den - DenP1;
figure % new figure
plot(DenP1, resid, 'sk-')
grid
xlabel('Predicted Density - kg/m3')
ylabel('Residual Value - kg/m3')
title('Residuals vs. Fits Plot')
```

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DensityModel.m

Curve-Fitting Polynomial regression



coeff =

Columns 1 through 4

1.0784e-10 -5.0943e-08 9.3103e-06 -8.3716e-04

Columns 5 through 7

2.9008e-02 -1.8889e+00 9.9821e+02



Curve-Fitting

Multilinear regression

Model $y = \beta_0 + \beta_1 f_1(x_j, j = 1,...,m) + \beta_2 f_2(x_j, j = 1,...,m) + \dots + \beta_k f_k(x_j, j = 1,...,m)$



Curve-Fitting

Multilinear regression

Evample	Density of NaCl Aqueous Solutions					
слатріє				rature		
			0°C	10 °C	25 ℃	40 °C
	Wt %	1	1.00747	1.00707	1.00409	0.99908
		2	1.01509	1.01442	1.01112	1.00593
		4	1.03038	1.02920	1.02530	1.01977
		8	1.06121	1.05907	1.05412	1.04798
		12	1.09244	1.08946	1.08365	1.07699
	Naci	16	1.12419	1.12056	1.11401	1.10688
		20	1.15663	1.15254	1.14533	1.13774
		24	1.18999	1.18557	1.17776	1.16971
		26	1.20709	1.20254	1.19443	1.18614
from <i>Perry's Chemical Engineer's Handbook</i> , Green and Southard, Ed., 9th Ed., p. 2-103.					ndbook,	
					2-103.	

Model

 $\rho = \beta_0 + \beta_1 w + \beta_2 T + \beta_3 w^2 + \beta_4 T^2 + \beta_5 wT$

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Multilinear regression using vector-matrix calculations

```
clc;clear
format short e
w = [1 2 4 8 12 16 20 24 26];
T = [0 \ 10 \ 25 \ 40];
rho = [ 1.00747, 1.00707, 1.00409, 0.99908 ; ...
        1.01509, 1.01442, 1.01112, 1.00593 ; ...
        1.03038, 1.02920, 1.02530, 1.01977; ...
        1.06121, 1.05907, 1.05412, 1.04798 ; ...
        1.09244, 1.08946, 1.08365, 1.07699; ...
        1.12419, 1.12056, 1.11401, 1.10688; ...
        1.15663, 1.15254, 1.14533, 1.13774 ; ...
        1.18999, 1.18577, 1.17776, 1.16971; ...
        1.20709, 1.20254, 1.19443, 1.18614];
n1 = length(w);
n2 = length(T);
for i = 1:n1 % create stacked vectors of independent variables
   for j = 1:n2
        wn((i-1)*n2+j) = w(i);
       Tn((i-1)*n2+j) = T(j);
    end
end
```

NaClDensityRegressionMatrixCalcs.m

Multilinear regression using vector-matrix calculations

```
wn = wn';
Tn = Tn';
X = [ ones(n1*n2,1) wn Tn wn.^2 Tn.^2 wn.*Tn]; % create the X matrix
y = reshape(rho',[n1*n2,1]); % create the y vector
A = X' * X;
rs = X'*v;
b = A\rs % model coefficients
rhop = X*b; % predicted densities
resid = y - rhop; % residuals
plot(y,rhop,'ok')
grid
hold on
plot(rhop,rhop,'k--')
xlabel('Density Data - g/cm3')
ylabel('Predicted Density - g/cm3')
figure
plot(rhop,resid,'k.')
grid
xlabel('Predicted Density')
ylabel('Residual')
title('Residuals vs. Fits')
```

Multilinear regression using vector-matrix calculations

Agreement between predicted Model coefficients and measured values >> NaClDensityRegressionMatrixCalcs 1.25 b =1.2 1.0011e+00 ²redicted Density - g/cm3 7.2739e-03 1.15 -9.6642e-05 ø ooo . 2.5015e-05 -3.0211e-06 1.1 ,00⁰⁰ -1.2572e-05 000 1.05



Multilinear regression using vector-matrix calculations

Errors < 0.001 No significant pattern Model appears to be adequate



Multilinear regression using the MATLAB fitIm function



```
for i = 1:n1 % create vectors of independent variables
    for j = 1:n2
        wn((i-1)*n2+j) = w(i);
        Tn((i-1)*n2+j) = T(j);
    end
end
wn = wn';
Tn = Tn';
X = [ wn Tn wn.^2 Tn.^2 wn.*Tn]; % create the X matrix
y = reshape(rho',[n1*n2,1]); % create the y vector
mdl = fitlm(X,y)
```

NaClDensityRegression.m

Curve-Fitting Multilinear regression using the MATLAB fitIm function

>> NaClDensityRegression

mdl =

Linear regression model:

$$y \sim 1 + x1 + x2 + x3 + x4 + x5$$

Estimated Coefficients:

	Estimate	SE	tStat	at pValue	
(Intercept)	1.0011e+00	2.1778e-04	4.5967e+03	2.7744e-89	
x1	7.2739e-03	3.1725e-05	2.2928e+02	3.1758e-50	
x 2	-9.6642e-05	1.7055e-05	-5.6665e+00	3.5531e-06	
x 3	2.5015e-05	1.1176e-06	2.2382e+01	2.8365e-20	
x4	-3.0211e-06	3.8114e-07	-7.9265e+00	7.5816e-09	
x 5	-1.2572e-05	4.8072e-07	-2.6153e+01	3.3132e-22	

Can also perform				
step-wise regression				
with function				
stepwiselm				

Number of observations: 36, Error degrees of freedom:	30
Root Mean Squared Error: 0.00039	
R-squared: 1, Adjusted R-Squared: 1	
F-statistic vs. constant model: $2.25e+05$, p-value = 1.	2e-67

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Nonlinear regression

Model: $y = f(\mathbf{x}, \beta)$ Dataset: $\{y_i, x_{1i}, ..., x_{mi}, i = 1, ..., n\}$

$$\mathbf{f}(\mathbf{x},\boldsymbol{\beta}) = \begin{bmatrix} f(\mathbf{x}_1) \\ f(\mathbf{x}_2) \\ \vdots \\ f(\mathbf{x}_n) \end{bmatrix}$$

 $\mathbf{e} = \mathbf{y} - \mathbf{f} \left(\mathbf{x}, \hat{\boldsymbol{\beta}} \right)$ $\frac{\min}{\hat{\boldsymbol{\beta}}} \mathbf{e}^T \mathbf{e}$ using an optimization routine

Curve-Fitting Nonlinear regression

Example: fitting the Antoine equation to vapor pressure data

 $\log_{10} P_V = A - \frac{B}{C+T}$

Vapor Pressure of 95%(wt) Sulfuric Acid Aqueous Solution

	Vapor		-		
Temperature	Pressure	115	0.59	205	45.3
(degC)	(torr)	120	0.788	210	55
35	0.0015	125	1.07	215	66.9
40	0.00235	130	1.42	220	79.8
45	0.00200	135	1.87	225	95.5
50	0.0058	140	2.4	230	115
55	0.00877	145	3.11	235	137
60	0.0133	150	4.02	240	164
65	0.0196	155	5.13	245	193
70	0.0288	160	6.47	250	229
75	0.0200	165	8.39	255	268
80	0.0606	170	10.3	260	314
85	0.0879	175	12.9	265	363
90	0.123	180	15.9	270	430
95	0.172	185	20.2	275	500
100	0.237	190	24.8	280	580
105	0.321	195	30.7	285	682
110	0.437	200	36.7	290	790
		1			

Nonlinear regression

```
function SSE = Antoine(x, T, LVP)
  clear
                                                        A = x(1);
  sizeH2S04 = [2 Inf];
                                                        B = x(2);
  formatSpec = '%f';
                                                        C = x(3);
  fileID = fopen('H2SO4VaporPressure.txt','r');
                                                        LVPM = A - B . / (C + T);
  TVP = fscanf(fileID,formatSpec,sizeH2SO4);
                                                        VPerr = LVP - LVPM;
  TVP = TVP';
  T = TVP(:,1);
                                                        SSE = VPerr'*VPerr;
  VP = TVP(:,2);
  LVP = log10(VP);
                              x0 = [A B C];
  A = 10;
                              Antanon = @(x) Antoine(x,T,LVP);
  B = 2000;
                              Params = fminunc(Antanon,x0)
  C = 250;
                              Aopt = Params(1);
                              Bopt = Params(2);
                              Copt = Params(3);
                              LVPM = Aopt - Bopt ./ (Copt + T);
                              plot(T,LVP, 'ko',T,LVPM, 'k-')
                              grid
H2SO4AntoineEqn.m
                              xlabel('Temperature - degC')
Antoine.m
                              ylabel('Log10(Vapor Pressure)')
                              title('Vapor Pressure of Concentrated H2SO4 Solutions')
```

Curve-Fitting Nonlinear regression

>> H2SO4AntoineEqn

Local minimum found.

Optimization completed because the <u>size of the gradient</u> is less than the value of the <u>optimality tolerance</u>.

<stopping criteria details>

Params =

9.8053e+00 3.9014e+03 2.7391e+02

Curve-Fitting Nonlinear regression



Reference

Chapra, Steven C. *Applied Numerical Methods with MATLAB for Engineers and Scientists* 5th Edition, McGraw-Hill, 2022.

MATLAB – What's Next?

Bootcamp 3

- ✓ 1: Getting up to speed (or back up to speed) with MATLAB
- ✓ 2: Learning to use MATLAB to solve typical problem scenarios
- 3: Detailed modeling of packed-bed and plug-flow reactors

